

# AKSAD GROUP PETROCHEM

## PVC

### S-65

Properties	Value	Unit	Method
K-Value	64-66	-	DIN-53726
Viscosity	101-109	Cm3/gr	DIN-53726
No			
Sulfate Ash	0.05 max	Wt.%	DIN-53568/2
Volatiles	0.2 max	Wt.%	ISO R-1269
Bulk Density	540-600	gr/lit	DIN-53466
Screen Ana	90 min	Wt.%	DIN-53734
>63µM			
Screen Ana	5 max	Wt.%	DIN-53734
>250µ			
Dark Resin Parti	30 maX	No/250 gr PVC	HULS-6.7
P.A*	10 min	gr DOP/100 gr PVC	ASTM D-3367
Fish Eyes	5 max	NO./25 cm2	HULS-6.9
F.D. of F.O**	4 max	mm	HULS-6.10